

B.S. 3293 FLANGES



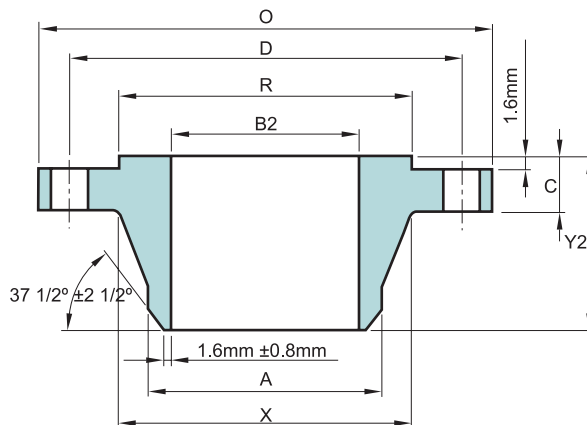
- Class 150 Flanges
- Class 300 Flanges
- Class 400 Flanges
- Class 600 Flanges

По вопросам продаж и поддержки обращайтесь:

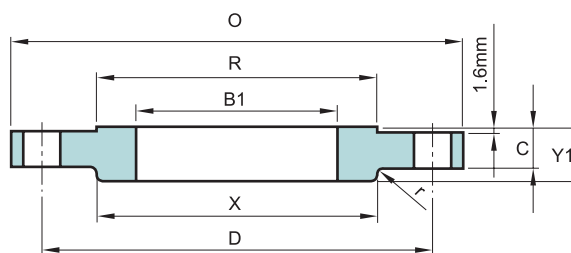
Архангельск (8182)63-90-72	Калининград (4012)72-03-81	Нижний Новгород (831)429-08-12	Смоленск (4812)29-41-54
Астана +7(7172)727-132	Калуга (4842)92-23-67	Новокузнецк (3843)20-46-81	Сочи (862)225-72-31
Белгород (4722)40-23-64	Кемерово (3842)65-04-62	Новосибирск (383)227-86-73	Ставрополь (8652)20-65-13
Брянск (4832)59-03-52	Киров (8332)68-02-04	Орел (4862)44-53-42	Тверь (4822)63-31-35
Владивосток (423)249-28-31	Краснодар (861)203-40-90	Оренбург (3532)37-68-04	Томск (3822)98-41-53
Волгоград (844)278-03-48	Красноярск (391)204-63-61	Пенза (8412)22-31-16	Тула (4872)74-02-29
Вологда (8172)26-41-59	Курск (4712)77-13-04	Пермь (342)205-81-47	Тюмень (3452)66-21-18
Воронеж (473)204-51-73	Липецк (4742)52-20-81	Ростов-на-Дону (863)308-18-15	Ульяновск (8422)24-23-59
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CLASS 150 FLANGES



WELDING NECK

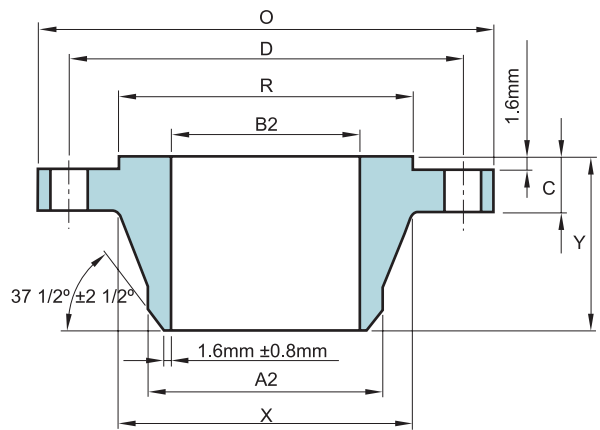


SLIP-ON

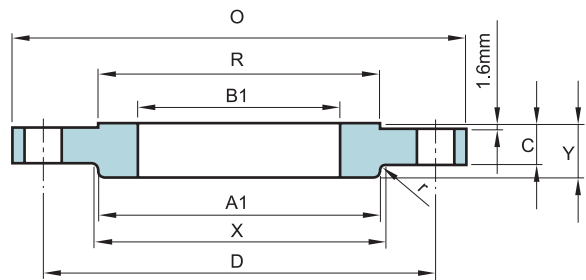
Unit : mm

Nominal Pipe Size	O.D. of Flange	Thic- kness of Flange Min	Outside Diameter of Large End of Hub	Outside Diameter of Small End of Hub Welding Neck	Length Through Hub		Fillet Radius	Flange Bore		Diameter of Bolt Circle	Raised Face Outside Diameter	Drilling			Length of Stud - Bolts	Length of Headed Bolts
					Slip-on	Welding Neck		Slip-on	Welding Neck			Number of Bolt Holes	Diameter of Bolts	Diameter of Bolt Holes		
	O	C	X	A	Y1	Y2	r	B1	B2	D	R					
26	870.0	50.8	724.0	660.4	85.5	127.0	6.4	666.8	To be specified by Purchaser:	806.5	743.0	24	32	35.0	171.5	146.0
28	927.0	52.4	781.0	711.2	87.5	128.5	6.4	717.6		863.6	793.8	28	32	35.0	178.0	152.5
30	984.5	54.0	832.0	762.0	89.0	130.0	6.4	768.4		914.4	857.3	28	32	35.0	178.0	152.5
32	1060.5	57.2	889.0	812.8	92.0	133.5	7.9	819.2		977.9	908.1	28	38	41.5	197.0	165.0
34	1111.0	58.7	940.0	863.6	93.5	135.0	7.9	870.0		1028.7	958.9	32	38	41.5	203.0	171.5
36	1168.5	60.3	997.0	914.4	95.5	136.5	7.9	920.8		1085.9	1022.4	32	38	41.5	203.0	171.5
38	1238.0	60.3	1060.5	965.2	95.5	136.5	9.5	971.6		1149.4	1073.2	32	38	41.5	203.0	171.5
40	1289.0	63.5	1111.0	1016.0	98.5	139.5	9.5	1022.4		1200.2	1124.0	36	38	41.5	209.5	178.0
42	1346.0	66.7	1168.5	1066.8	101.5	143.0	9.5	1073.2		1257.3	1193.8	36	38	41.5	216.0	184.0
44	1403.5	66.7	1219.0	1117.6	101.5	143.0	11.1	1123.9		1314.5	1244.6	40	38	41.5	216.0	184.0
46	1454.0	68.3	1270.0	1168.4	103.0	144.5	11.1	1174.7		1365.3	1295.4	40	38	41.5	222.5	190.5
48	1511.5	69.9	1327.0	1219.2	105.0	146.0	11.1	1225.5		1422.4	1358.9	44	38	41.5	222.5	190.5

CLASS 300 FLANGES



WELDING NECK

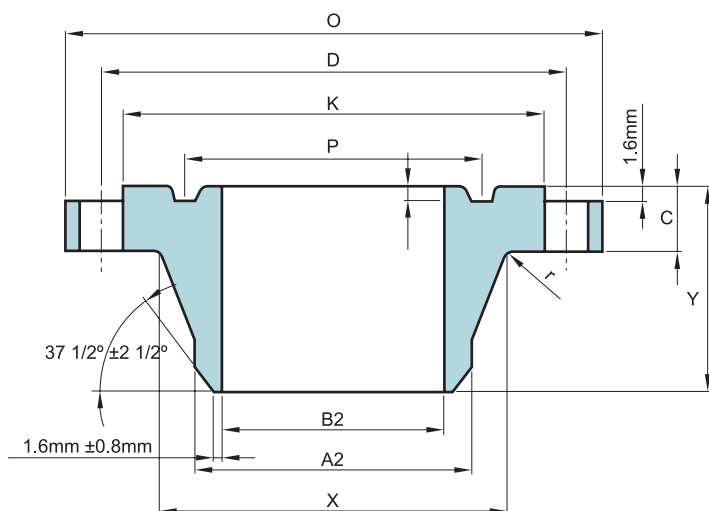


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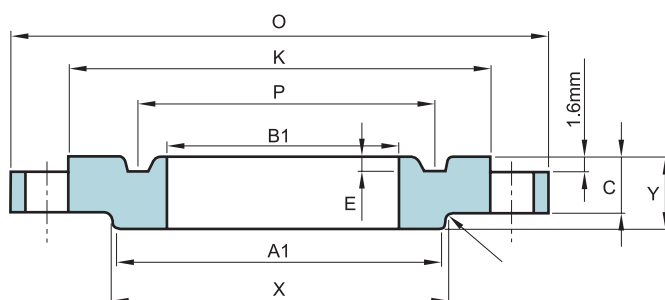
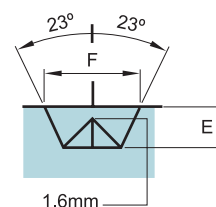
Unit : mm

Nominal Pipe Size	O.D. of Flange	Thickness of Flange Min	Outside Diameter of Large End of Hub	Outside Diameter Small end of Hub		Length Thr. Hub	Fillet Radius	Flange Bore		Drilling	
				Slip-on	Welding Neck	Slip-on and Welding Neck		Slip-on	Welding Neck	Diamter of Bolt Circle	Number of Bolts
	O	C	X	A1	A2	Y	r	B1	B2	D	
26	971.5	79.4	720.5	687.4	666.8	184.0	9.5	666.8	To Be Specified By The Purchaser	876.3	28
28	1035.0	85.7	774.5	739.8	717.6	197.0	11.1	717.6		939.8	28
30	1092.0	92.1	827.0	792.2	768.4	209.5	11.1	768.4		997.0	28
32	1149.5	98.4	881.0	844.6	819.2	222.0	11.1	819.2		1054.1	28
34	1206.5	101.6	936.5	896.9	871.5	232.0	12.7	870.0		1104.9	28
36	1270.0	104.8	990.5	949.3	922.3	241.5	12.7	920.8		1168.4	32

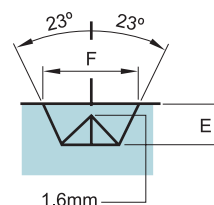
CLASS 300 FLANGES



WELDING NECK
RING JOINT



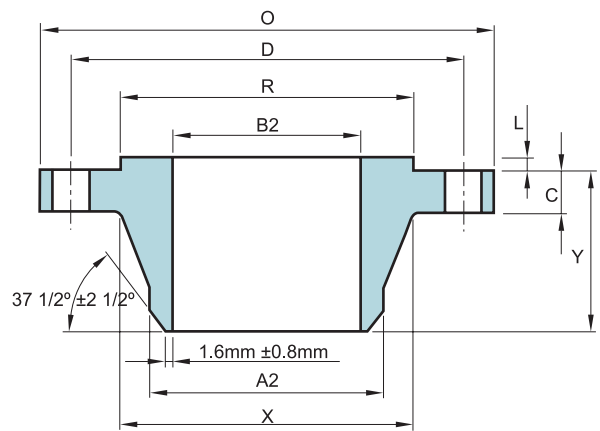
SLIP - ON
RING JOINT



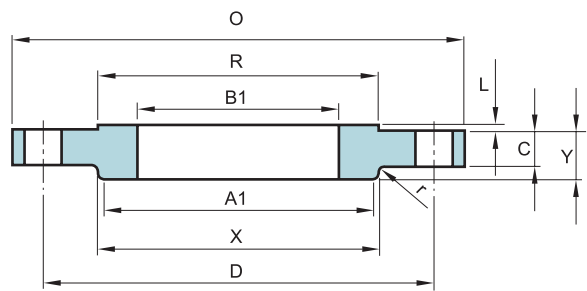
Unit : mm

Nominal Pipe Size	Drilling		Facing Dimensions						Length of Stud Bolts		Length of headed bolts	
	Diameter of Bolts	Diameter of Bolt Holes	Raised Face	Ring - Joint				Ring Number	Raised Face	Ring Joint	Raised Face	Ring Joint
			Outside Diam.	Pitch Diam.	Groove Width	Depth of groove E. Height of facing L.	Diam. of Raised Portion					
			R	P	F	L	K					
26	41.5	44.5	749.3	749.3	19.9	12.7	809.6	R93	247.5	279.5	216.0	241.5
28	41.5	44.5	800.1	800.1	19.9	12.7	860.6	R94	260.5	292.0	228.5	254.0
30	44.5	47.5	857.3	857.3	19.9	12.7	917.6	R95	279.5	311.0	241.5	267.0
32	47.5	51.0	914.4	914.4	23.2	14.3	984.3	R96	298.5	330.0	260.5	286.0
34	47.5	51.0	965.2	965.2	23.2	14.3	1035.1	R97	305.0	336.5	267.0	292.0
36	51.0	54.0	1022.4	1022.4	23.2	14.3	1092.2	R98	317.5	349.5	273.0	305.0

CLASS 400 FLANGES



WELDING NECK

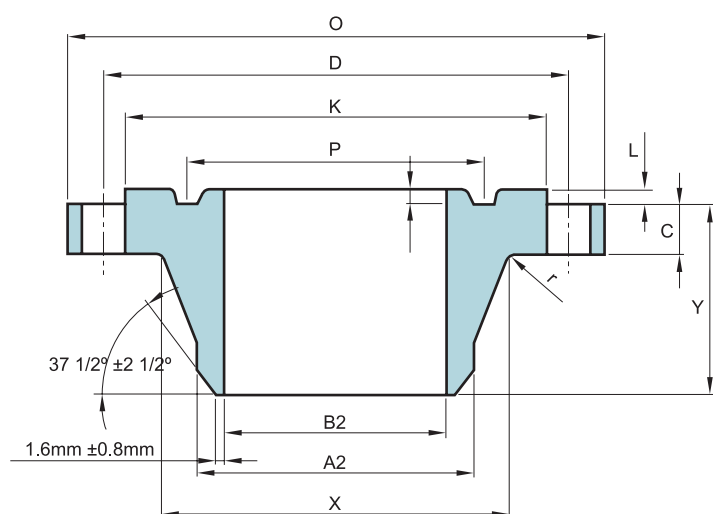


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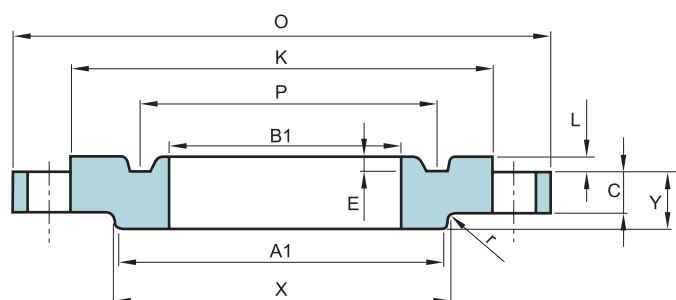
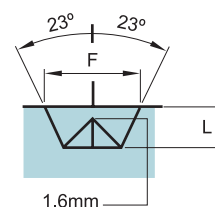
Unit : mm

Nominal Pipe Size	O.D. of Flange	Thickness of Flange Min	Outside Diameter of Large End of Hub	Outside Diameter Small end of Hub		Length Thr. Hub	Fillet Radius	Flange Bore		Drilling	
				Slip-on	Welding Neck	Slip-on and Welding Neck		Slip-on	Welding Neck	Diameter of Bolt Circle	Number of Bolts
	O	C	X	A1	A2	Y	r	B1	B2	D	
26	971.5	88.9	727.0	693.7	668.3	193.5	11.1	666.8	To Be Specified By The Purchaser	876.3	28
28	1035.0	95.3	782.5	746.1	719.1	206.5	12.7	717.6		939.8	28
30	1092.0	101.6	836.5	800.1	769.9	219.0	12.7	768.4		997.0	28
32	1149.5	108.0	889.0	852.5	822.3	232.0	12.7	819.2		1054.1	28
34	1206.5	111.1	944.5	905.1	873.1	241.5	14.3	870.0		1104.9	28
36	1270.0	114.3	1000.0	958.9	925.5	251.0	14.3	920.8		1168.4	32

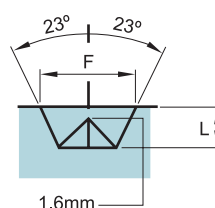
CLASS 400 FLANGES



WELDING NECK
RING JOINT



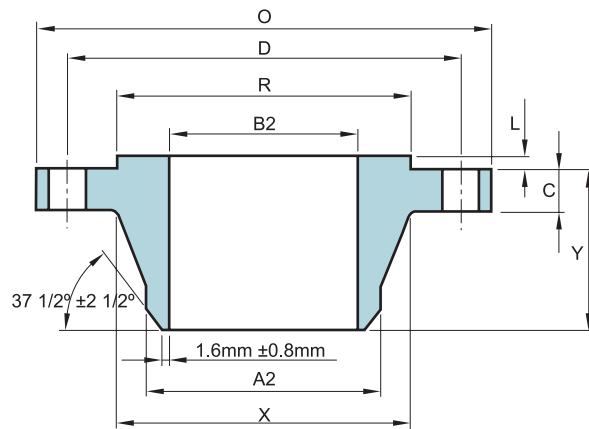
SLIP - ON
RING JOINT



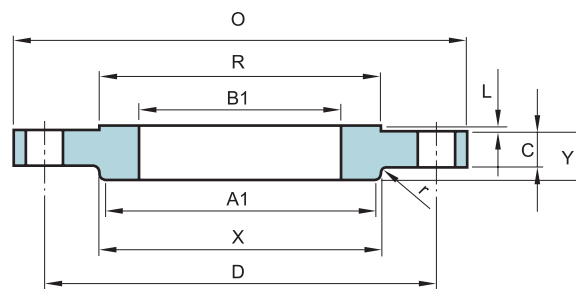
Unit : mm

Nominal Pipe Size	Drilling		Facing Dimensions					Length of Stud Bolts		
	Diameter of Bolts	Diameter of Bolt Holes	Raised Face	Ring - Joint						Ring Number
			Outside Diam.	Pitch Diam.	Groove Width	Depth of groove E. Height of facing L.	Diam. of Raised Portion			
			R	P	F	L	K			
26	44.5	47.5	749.3	749.3	19.9	12.7	809.6	R93	285.5	317.5
28	47.5	51.0	800.1	800.1	19.9	12.7	860.4	R94	305.5	336.5
30	51.0	54.0	857.3	857.3	19.9	12.7	917.6	R95	324.0	355.5
32	51.0	54.0	914.4	914.4	23.1	14.3	984.3	R96	336.5	374.5
34	51.0	54.0	965.2	965.2	23.1	14.3	1035.1	R97	343.0	381.0
36	51.0	54.0	1022.4	1022.4	23.1	14.3	1092.2	R98	349.5	387.5

CLASS 600 FLANGES



WELDING NECK

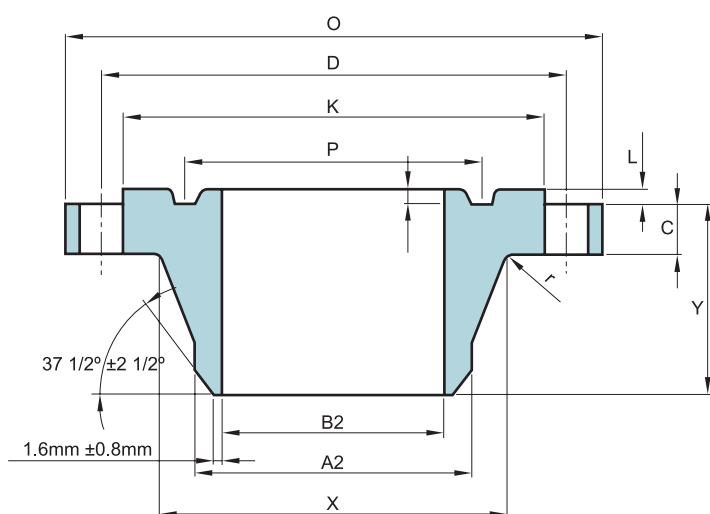


SLIP-ON

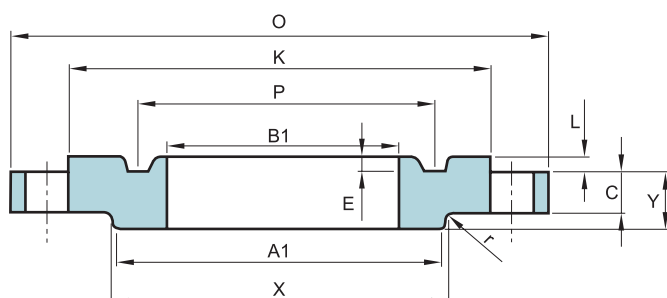
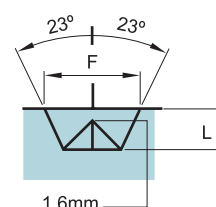
Unit : mm

Nominal Pipe Size	O.D. of Flange	Thickness of Flange Min	Outside Diameter of Large End of Hub	Outside Diameter Small end of Hub		Length Thr. Hub	Fillet Radius	Flange Bore		Drilling	
				Slip-on	Welding Neck	Slip-on and Welding Neck		Slip-on	Welding Neck	Diameter of Bolt Circle	Number of Bolts
	O	C	X	A1	A2	Y	r	B1	B2	D	
26	1016.0	108.0	747.5	706.4	671.5	222.5	14.3	666.8	To Be Specified By The Purchaser	914.4	28
28	1073.0	111.1	803.5	760.4	723.9	235.0	15.9	717.6		965.2	28
30	1130.5	114.3	862.0	814.4	774.7	247.5	17.5	768.4		1022.4	28
32	1194.0	117.5	917.5	868.4	825.5	260.5	17.5	819.2		1079.5	28
34	1244.5	120.7	973.0	922.3	877.9	270.0	19.1	870.0		1130.3	28
36	1314.5	123.8	1032.0	976.3	928.7	282.5	19.1	920.8		1193.8	28

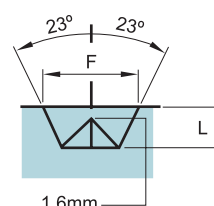
CLASS 600 FLANGES



WELDING NECK
RING JOINT



SLIP - ON
RING JOINT



Unit : mm

Nominal Pipe Size	Drilling		Facing Dimensions						Length of Stud Bolts	
	Diameter of Bolts	Diameter of Bolt Holes	Raised Face	Ring - Joint				Ring Number	Raised Face	Ring Joint
			Outside Diam.	Pitch Diam.	Groove Width	Depth of groove E Height of facing L	Diam. of Raised Portion			
			R	P	F	L	K			
26	47.5	51.0	749.3	749.3	19.9	12.7	809.6	R93	330.0	362.0
28	51.0	54.0	800.1	800.1	19.9	12.7	860.4	R94	343.0	374.5
30	51.0	54.0	857.3	857.3	19.9	12.7	917.6	R95	349.0	381.0
32	57.0	60.5	914.4	914.4	23.1	14.3	984.3	R96	368.5	406.5
34	57.0	60.5	965.2	965.2	23.1	14.3	1035.1	R97	374.5	413.0
36	63.5	66.5	1022.4	1022.4	23.1	14.3	1092.2	R98	393.5	432.0

По вопросам продаж и поддержки обращайтесь:

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 Оренбург (3532)37-68-04
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